Table of contents

01. Introduction
02. Key benefits
04. Products in details
10. Leading in innovation
11. Instructions for use

Our 360° approach

As a global market leader in the field of returnable plastic packaging solutions, Schoeller Allibert is committed to reducing our customers’ logistics and packaging costs. By using our knowledge and innovative skills, we are dedicated to improving the supply chains of our clients.

Our returnable plastic packaging systems are designed to speed handling and distribution operations for a more efficient supply chain.

At Schoeller Allibert, we believe in making a difference for you, your business and your personnel environment. That’s why we say we are ‘Innovating your logistics for a better world’.

Innovating your logistics for a better world

See our online brochure for more details
www.schoellerallibert.com

02. Design and engineering
03. Production and quality control
04. Marketing propositions and campaigns
05. EFSA Food Approved Recycling Services
01. Logistic cost saving analysis

Versions

A. Solid base
B. Solid base with drainage holes
C. Ventilated base
D. Solid walls
E. Ventilated walls
F. Ventilated sides + solid ends
G. 2 open handholes
H. 4 open handholes
I. Reinforced ribbed base
J. Reinforced smooth base
K. 6 feet
L. Solid drop door on 1 side
M. Solid drop door on 1 end
N. Solid drop door on 2 sides
O. Ventilated door on sides
P. Ventilated door on ends
Q. 4 feet
R. 6 feet
S. 9 feet
T. 3 skids
U. 6 skids
V. 4 castor wheels
W. Solid deck
X. Ventilated deck
Y. 4 castor wheels
Z. 2 fixed and 2 castor wheels
Plastic Pallets | GreenFlow®

Schoeller Allibert offers a wide range of plastic pallets. Our pallets are available in 8 standard footprints and 5 different types to meet all logistics requirements: display, light, medium, heavy duty and clean room models. Durability, profitability, hygiene, safety are our pallets’ main benefits.

1. Wide range: 6 footprints available to match industrial and logistics needs, for low and medium density loads.
2. Ideal for retail supply chain and export: strong, they can be used for loads up to 2500 kg static and 1000 kg dynamic. From manufacturing workshops to retail stores, they insure stability of load.
3. Suitable for export: plastic pallets do not need fumigation, they offer constant tare and cause no contamination when stored outside.
4. Reduced logistics costs: nestable models drastically reduce reverse logistics cost and storage space when empty. Models with skids offer increased rigidity and maximize unit load.
5. Recyclable: all models can be recycled at the end of their working life, reducing carbon footprint and avoiding packaging waste.

Medium Duty Pallets

1. Compatible with many automated process and logistics systems
   our medium duty range includes the Packpal® popular range, in 9
   feet, 3 or 5 skids, solid or open deck for loads up to 1000 kg.
2. From 800 x 600 to 1200 x 1200 the range offers constant tare,
   nesting up to 62% to enhance logistics cost reduction and store
   loads of up to 700 kg on racks.
3. Both 800 x 1200 and 1000 x 1200 footprints, our pallets can be
   fitted with a pallet collar turning them into a strong folding large
   container ideal for retail delivery and display.
4. Customization and tracking: most models are RFID ready for
   efficient tracking, they also offer large inserts for either printing
   or engraving logos and brands to guarantee ownership and deter
   theft. Recessed zones for permanent bar code labels are available
   on most versions.

More details see product page 5

Heavy Duty Pallets

1. Designed for highly demanding handling industrial logistics, our
   range encompasses both cleanroom pallets and recycled non
   food models.
2. Maximum loads: on high bay racking our heavy duty pallets
   insure minimum deflection and are compatible with automated
   warehousing systems. They can carry loads of up to 1250 kg on
   racks and 5 tons static.
3. Food and clean room pallets: Maestro® range is fully smooth and
   the unique patented anti slip option ensure optimized gripping of
   all types of loads including plastic containers. Some models also
   offer reinforced deck and skids to maximize life span in harsh
   environments.
4. New H1 pallet: our new H1 pallet range fully compliant with
   Germany meat industry and retail norms and requirements.
   Strong, safe, food safety regulation compliant it’s the perfect
   base of food industry logistics.

More details see product page 6

Special Application Pallets

1. Because some industries need special footprints and features we
   developed specific pallets such as: the cheese pallets either
   1200 x 800  5 skids Packpal® with special spacers and rims,
   or the 1050 x 801 highly perforated cheese pallet 100% smooth.
   They hold 2 piles of 750 x 500 cheese ripening crates. Those
   pallets flow seamlessly in cheese processing and ripening
   automated systems.
2. International beverage pallet: click on pallet, ideal for all beverage
   packaging transportation. It brings safety to long distance
   beverage industry shipping.
3. 1140 x 1140 mm: ideal for sea container optimized filling, our
   range either lightweight or heavy duty models meet the needs of
   long distance import and export industrial activities, from textile
   to automotive.

More details see product page 10

Lightweight Pallets

1. Wide range: 6 footprints available to match industrial and logistics
   needs, for low and medium density loads.
2. Ideal for retail supply chain and export: strong, they can be used
   for loads up to 2500 kg static and 1000 kg dynamic. From
   manufacturing workshops to retail stores, they insure stability of
   load.
3. Suitable for export: plastic pallets do not need fumigation, they
   offer constant tare and cause no contamination when stored
   outside.
4. Reduced logistics costs: nestable models drastically reduce
   reverse logistics cost and storage space when empty. Models with
   skids offer increased rigidity and maximize unit load.
5. Recyclable: all models can be recycled at the end of their working
   life, reducing carbon footprint and avoiding packaging waste.

More details see product page 4
### 800 x 600 Universal Pallet top benefits

1. Spring loaded pop-ups allow secure stacking of a wide variety of loads.
2. Fully universal top deck
3. Ergonomic and easy to clean

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### 1200 x 800 Packpal® pallets top benefits

1. Wide range: Packpal® pallets are available in 2 footprints, ventilated of solid deck, with 9 feet, 3 or even 6 skids, and can be used in all industries and for many end uses.
2. Nestable for maximum space saving: 9 feet models ventilated and solid are 62% nesting when empty, reducing return cost and fuel consumption.
3. Medium density loads: from 650 kg to 1200 kg unit load according to versions, Packpal® pallet range meets the needs of most logistics application. 6 skids models are rackable with 700 kg load.

---

### 800 x 600

**600 x 400**

- 1850.006 - Display Pallet
  - Ext. (mm): 600 x 400 x 140
  - Weight (Kg): 1.6
  - Nested height: 44
  - Static load (Kg): 250
  - Dynamic load (Kg): 250
  - Version: U / X
  - With safety rim.

**800 x 600**

- 6101.502 - Lightweight
  - Ext. (mm): 800 x 600 x 145
  - Weight (Kg): 3.7
  - Nested height: 145
  - Static load (Kg): 500
  - Dynamic load (Kg): 250
  - Version: U / X
  - With safety rim.

---

### 1200 x 800

**Medium Duty**

- 2713.510 - Medium Duty
  - Ext. (mm): 1200 x 800 x 140
  - Weight (Kg): 8.7
  - Stacked height: 140
  - Static load (Kg): 2500
  - Dynamic load (Kg): 500
  - Version: S / W
  - With safety rim.

- 7340.000 - Medium Duty
  - Ext. (mm): 1200 x 800 x 140
  - Weight (Kg): 8.0
  - Stacked height: 199
  - Static load (Kg): 3500
  - Dynamic load (Kg): 1000
  - Racking load (Kg): 600
  - Version: S / W
  - With safety rim.

---

### Lightweight

- 5591.510 - Lightweight
  - Ext. (mm): 1200 x 800 x 130
  - Weight (Kg): 5.2
  - Nested height: 45
  - Static load (Kg): 2500
  - Dynamic load (Kg): 3000
  - Version: S / X
  - With safety rim.

- 1869.008 - Lightweight
  - Ext. (mm): 1200 x 800 x 155
  - Weight (Kg): 5.5
  - Nested height: 45
  - Static load (Kg): 2500
  - Dynamic load (Kg): 800
  - Version: S / X
  - With safety rim.

- 3303.001 - Lightweight
  - Ext. (mm): 1200 x 800 x 150
  - Weight (Kg): 6.2
  - Nested height: 65
  - Static load (Kg): 2500
  - Dynamic load (Kg): 3000
  - Version: S / X
  - With safety rim.

- 1854.508 - Lightweight
  - Ext. (mm): 1200 x 800 x 155
  - Weight (Kg): 5.5
  - Nested height: 45
  - Static load (Kg): 2500
  - Dynamic load (Kg): 1000
  - Version: S / X
  - With safety rim.

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### 1200 x 800 Packpal® pallets

- 9378.000 - Medium Duty Packpal®
  - Ext. (mm): 1200 x 800 x 172
  - Weight (Kg): 7.8
  - Stacked height: 165
  - Static load (Kg): 1500
  - Dynamic load (Kg): 1000
  - Version: S / X
  - With safety rim.

- 9380.004 - Medium Duty Packpal®
  - Ext. (mm): 1200 x 800 x 147
  - Weight (Kg): 7.5
  - Stacked height: 140
  - Static load (Kg): 600
  - Dynamic load (Kg): 500
  - Version: S / X
  - With safety rim.

- 9386.001 - Medium Duty Packpal®
  - Ext. (mm): 1200 x 800 x 147
  - Weight (Kg): 8.9
  - Stacked height: 165
  - Static load (Kg): 1500
  - Dynamic load (Kg): 1000
  - Version: U / W
  - With safety rim.

- 9386.000 - Cheese Pallet
  - Ext. (mm): 1200 x 800 x 190
  - Weight (Kg): 9.3
  - Stacked height: 190
  - Static load (Kg): 1200
  - Dynamic load (Kg): 700
  - Racking load (Kg): 700
  - Version: V / X
  - With safety rim.

---

### Tables

#### Version

<table>
<thead>
<tr>
<th>Version</th>
<th>Dynamic load (Kg)</th>
<th>Static load (Kg)</th>
<th>Nested height</th>
<th>Weight (Kg)</th>
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<td>S / X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1000</td>
</tr>
</tbody>
</table>

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**With safety rim.**
Heavy Duty H1 Pallet top benefits
New Schoeller Allibert H1 pallet compliant with GS1 norm.

1. Hygienic: defined by meat and retail industry in Germany, the H1 Pallet design and performances are meeting the needs of all fresh products logistics.

2. Strong rackable and lightweight: with only 18 kg, H1 Pallet can support 1250 unit load and be raked with 1 ton.

3. Maximum safety at handling: ventilated to ensure maximum air flow and speed cooling, the H1 Pallet deck is equipped with spacers to separate E2 boxes or a flat deck. 7 mm rim spread around the sides and ends holds load together.

### 1200 x 800

#### Heavy Duty

<table>
<thead>
<tr>
<th>Version</th>
<th>Weight (Kg)</th>
<th>Ext. (mm)</th>
<th>Racking load (Kg)</th>
<th>Static load (Kg)</th>
<th>Dynamic load (Kg)</th>
<th>Stacked height</th>
<th>Stackable height</th>
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<td>7341.000 - Heavy Duty</td>
<td>7.2</td>
<td>1200 x 800 x 150</td>
<td>180</td>
<td>6000</td>
<td>1250</td>
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<td>153</td>
</tr>
<tr>
<td>3301.002 - Heavy Duty</td>
<td>18.0</td>
<td>1200 x 800 x 157</td>
<td>180</td>
<td>6000</td>
<td>1250</td>
<td>161</td>
<td>153</td>
</tr>
<tr>
<td>9375.000 - Heavy Duty Maestro®</td>
<td>19.0</td>
<td>1200 x 800 x 158</td>
<td>180</td>
<td>6000</td>
<td>1250</td>
<td>161</td>
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<td>1872.002 - Heavy Duty</td>
<td>15.5</td>
<td>1200 x 800 x 160</td>
<td>180</td>
<td>6000</td>
<td>1250</td>
<td>161</td>
<td>153</td>
</tr>
</tbody>
</table>

#### Foldable Pallet Collar

- Foldable Pallet Collar
- With safety rim and centring blocks
- New

<table>
<thead>
<tr>
<th>Version</th>
<th>Weight (Kg)</th>
<th>Ext. (mm)</th>
<th>Racking load (Kg)</th>
<th>Static load (Kg)</th>
<th>Dynamic load (Kg)</th>
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<td>1200 x 820 x 350</td>
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### Pallet covers for 1200 x 800

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<thead>
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<th>Weight (Kg)</th>
<th>Ext. (mm)</th>
<th>Racking load (Kg)</th>
<th>Static load (Kg)</th>
<th>Dynamic load (Kg)</th>
<th>Stacked height</th>
<th>Stackable height</th>
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</thead>
<tbody>
<tr>
<td>6015.830 - Pallet cover</td>
<td>6.1</td>
<td>1205 x 808 x 94</td>
<td>18.0</td>
<td>6000</td>
<td>1250</td>
<td>150</td>
<td>145</td>
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<tr>
<td>6018.820 - Pallet cover</td>
<td>5.7</td>
<td>1230 x 817 x 97</td>
<td>18.0</td>
<td>6000</td>
<td>1250</td>
<td>150</td>
<td>145</td>
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<tr>
<td>9366.005 - List with adjustable straps</td>
<td>4.3</td>
<td>1220 x 813 x 53</td>
<td>18.0</td>
<td>6000</td>
<td>1250</td>
<td>150</td>
<td>145</td>
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</tbody>
</table>

### 1200 x 800

#### Heavy Duty

<table>
<thead>
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<th>Version</th>
<th>Weight (Kg)</th>
<th>Ext. (mm)</th>
<th>Racking load (Kg)</th>
<th>Static load (Kg)</th>
<th>Dynamic load (Kg)</th>
<th>Stacked height</th>
<th>Stackable height</th>
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<td>1865.002 - Heavy Duty</td>
<td>15.5</td>
<td>1200 x 800 x 160</td>
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<td>6000</td>
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<td>8550.200 - Heavy Duty</td>
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<td>18.0</td>
<td>6000</td>
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<td>153</td>
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<tr>
<td>2715.516 - Heavy Duty</td>
<td>16.1</td>
<td>1200 x 800 x 165</td>
<td>18.0</td>
<td>6000</td>
<td>1250</td>
<td>161</td>
<td>153</td>
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<tr>
<td>7842.002 - Heavy Duty H1 Pallet</td>
<td>16.0</td>
<td>1200 x 800 x 167</td>
<td>18.0</td>
<td>6000</td>
<td>1250</td>
<td>161</td>
<td>153</td>
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<tr>
<td>7842.001 - Heavy Duty H1 Pallet</td>
<td>16.0</td>
<td>1200 x 800 x 167</td>
<td>18.0</td>
<td>6000</td>
<td>1250</td>
<td>161</td>
<td>153</td>
</tr>
</tbody>
</table>

#### Anti-slip model

- New
- With safety rim

### New

- With safety rim
- With safety rim and centring blocks
- New

- Foldable Pallet Collar
- With safety rim
- With safety rim and centring blocks
- New
1200 x 1000 Lightweight pallets top benefits

1. Low height to increase height of load piles
2. Lightweight reduces packaging and transport cost
3. Good nesting ratio to lower return costs
4. Rigid and strong thanks to optimized design

1200 x 1000 Lightweight

- 5592.500 - Lightweight
  - Ext. (mm): 1200 x 1000 x 130
  - Weight (Kg): 6.4
  - Nested height: 65
  - Static load (Kg): 2500
  - Dynamic load (Kg): 1000
  - Version: S / X

- 1846.552 - Lightweight
  - Ext. (mm): 1200 x 1000 x 185
  - Weight (Kg): 8.5
  - Nested height: 65
  - Static load (Kg): 2500
  - Dynamic load (Kg): 1000
  - Version: U / X

1200 x 1000 Medium Duty

- 9379.000 - Medium Duty Packpal®
  - Ext. (mm): 1200 x 1000 x 147
  - Weight (Kg): 8.9
  - Nested height: 55
  - Static load (Kg): 1500
  - Dynamic load (Kg): 650
  - Version: S / X

- 9379.001 - Medium Duty Packpal®
  - Ext. (mm): 1200 x 1000 x 147
  - Weight (Kg): 7.0
  - Nested height: 62
  - Static load (Kg): 1500
  - Dynamic load (Kg): 650
  - Version: S / X

- 1880.003 - Medium Duty
  - Ext. (mm): 1200 x 1000 x 165
  - Weight (Kg): 6.0
  - Stacked height: 165
  - Static load (Kg): 1500
  - Dynamic load (Kg): 1250
  - Racking load (Kg): 500
  - Version: V / X

1200 x 1000 Heavy Duty

- 9376.000 - Heavy Duty Maestro®
  - Ext. (mm): 1200 x 1000 x 158
  - Weight (Kg): 23.5
  - Stacked height: 165
  - Static load (Kg): 6000
  - Dynamic load (Kg): 2500
  - Racking load (Kg): 1200
  - Version: U / W

- 7342.002 - Heavy Duty
  - Ext. (mm): 1200 x 1000 x 165
  - Weight (Kg): 18.8
  - Stacked height: 165
  - Static load (Kg): 6000
  - Dynamic load (Kg): 2500
  - Racking load (Kg): 1200
  - Version: U / W

1200 x 1000 Maestro® pallets top benefits

1. Maestro® is ideal for cleanroom applications: smooth, easy to clean and with safety rim to hold load.
2. Heavy duty Maestro® takes up to 2 tons dynamic load and 1.2 tons on rack
3. High chock and flex resistance allows long term racking storage
4. Unique patented non slip deck and runners variants available

Foldable Pallet Collar

- 9728.001
  - Ext. (mm): 1220 x 1075 x 350
  - Int. (mm): 160 x 955 x 300
  - Weight (Kg): 7.0
  - Version: E

Pallet covers for 1200 x 1000

- 9345.000 - Pallet cover VDA (A1210)
  - Ext. (mm): 1207 x 1000 x 67
  - Weight (Kg): 9.4
  - Version: W

- 6017.830 - Pallet cover
  - Ext. (mm): 1229 x 1030 x 84
  - Weight (Kg): 7.2
  - Version: W

- 9540.971 - Cover for Packpal®
  - Ext. (mm): 1210 x 1010 x 45
  - Weight (Kg): 6.2
  - Version: W

With safety corners.

With safety rim.

With safety rim / Ref. 9397.000 recycled version.

With safety rim / Ref. 1866.005 recycled version.

With safety rim.

With 4 straps.

With safety rim.

With safety rim.

With safety rim.

With safety rim.

With safety rim.
Special pallets top benefits

1. 1140 x 1140 footprint enhances sea containers fill and lower sea freight cost
2. 1200 x 1200 footprint for big bag logistics
3. Cheese ripening pallets: designed to hold 2 piles of 750 x 500 cheese crates and compatible with automated handling systems

1050 x 801

9887.001 - Cheese pallet
Ext. (mm) 1050 x 801 x 164
Weight (Kg) 11.0
Stacked height 140
Static load (Kg) 1500
Dynamic load (Kg) 2000
Racking load (Kg) 700
Version S / X

1140 x 1140

1853.508 - Lightweight
Ext. (mm) 1140 x 1140 x 150
Weight (Kg) 7.5
Stacked height 65
Static load (Kg) 2500
Dynamic load (Kg) 3000
Racking load (Kg) 200
Version S / X

1842.552 - Lightweight
Ext. (mm) 1140 x 1140 x 165
Weight (Kg) 9.5
Stacked height 80
Static load (Kg) 2500
Dynamic load (Kg) 3000
Racking load (Kg) 200
Version U / X

1844.002 - Medium Duty
Ext. (mm) 1140 x 1140 x 156
Weight (Kg) 11.0
Stacked height 116
Static load (Kg) 7500
Dynamic load (Kg) 1375
Racking load (Kg) 200
Version V / X

1200 x 1200

1856.508 - Lightweight
Ext. (mm) 1200 x 1200 x 155
Weight (Kg) 8.0
Stacked height 63
Static load (Kg) 2500
Dynamic load (Kg) 3000
Version S / X

1867.005 - Heavy Duty
Ext. (mm) 1200 x 1200 x 170
Weight (Kg) 25.5
Stacked height 163
Static load (Kg) 4500
Dynamic load (Kg) 1250
Racking load (Kg) 1000
Version V / X

1300 x 1100

1875.005 - Heavy Duty
Ext. (mm) 1300 x 1100 x 165
Weight (Kg) 23.5
Stacked height 165
Static load (Kg) 4500
Dynamic load (Kg) 1250
Racking load (Kg) 1000
Version V / X

1868.005 - Heavy Duty
Ext. (mm) 1300 x 1100 x 170
Weight (Kg) 23.5
Stacked height 165
Static load (Kg) 4500
Dynamic load (Kg) 1250
Racking load (Kg) 2000
Version V / X

19887.001 - Cheese pallet
Ext. (mm) 1050 x 801 x 164
Weight (Kg) 11.0
Stacked height 140
Static load (Kg) 1500
Dynamic load (Kg) 2000
Racking load (Kg) 700
Version S / X

7344.001 - Medium Duty
Ext. (mm) 1140 x 1140 x 164
Weight (Kg) 11.0
Stacked height 116
Static load (Kg) 7500
Dynamic load (Kg) 1375
Racking load (Kg) 200
Version V / X

7344.005 - Medium Duty
Ext. (mm) 1140 x 1140 x 156
Weight (Kg) 11.0
Stacked height 116
Static load (Kg) 7500
Dynamic load (Kg) 1375
Racking load (Kg) 200
Version V / X

1864.005 - Heavy Duty
Ext. (mm) 1140 x 1140 x 170
Weight (Kg) 24.5
Stacked height 163
Static load (Kg) 4500
Dynamic load (Kg) 1200
Racking load (Kg) 1000
Version V / X

With safety rim.
Leading in innovation

Schoeller Allibert creates innovative plastic packaging systems for a better world.

Continuous innovation

Continuous innovation is at the heart of our business. We see it as our task to ensure our clients are prepared for future challenges. In today’s competitive markets, advantages resulting from smart design will rapidly translate into improved performance and considerable benefits.

Smart design makes the difference

Foldable containers that are stronger but weigh less will result in less fuel consumption during transport. Containers with 10% more transport volume and 30% less return volume when folded can make the difference in highly competitive markets like the automotive industry or agriculture.

Major innovations in returnable packaging

Many of the major innovations in plastic packaging systems were developed by Schoeller Allibert. We invented products like foldable large containers, such as the Magnum Optimum®, and bottle crates with in-mould labels. In addition, we invented and optimized production techniques like injection moulding and mirror welding, each time resulting in lighter, stronger and cleaner crates and containers. We take care of all the necessary steps, creating a sustainable packaging cycle.

Instructions for use

To ensure that you get the best use of your Schoeller Allibert products, we recommend that you read the following use and care advice.

Loading

Safe unit and stacked load values depend on the model of container, type of load, temperature and duration. All Schoeller Allibert products have been designed to provide many years of continuous use in a wide range of demanding industrial applications. The FEA (finite element analysis) software developed by our designers means that we can manufacture products that are both lighter and stronger than ever before. In the event of any doubt concerning the strength or suitability for your application please consult Schoeller Allibert.

Temperature

Schoeller Allibert products are designed for use in a wide range of temperatures. Polypropylene (PP) trays and containers are ideal for use between -10°C to +50°C (depending on loading and use). High density polyethylene (HDPE) trays and containers are ideal for use between -20°C to +30°C with models serviceable from as low as -40°C up to +40°C (depending on loading and use). If the containers or pallets are expected to perform under load at temperatures close to these parameters, then we recommend that you contact Schoeller Allibert to discuss your application.

Washing

Polypropylene trays and containers can be put through tray washers in temperatures over +100°C for short periods 2 min on average. High density polyethylene (HDPE) trays, containers, pallets and bulk boxes can be cleaned at temperatures up to +80°C. Schoeller Allibert products are compatible with most washing and soda based detergents currently in use.

Chemical resistance: Schoeller Allibert products are resistant to most chemical agents found in industry. In the event of any doubt, please consult Schoeller Allibert.

Do you want to know more?

Visit our website www.schoellerallibert.com

Please contact your local Schoeller Allibert Company for further information or to receive our 10 product group brochures:

- Foldable large containers,
- Rigid pallet containers,
- Intermediate bulk containers,
- Plastic pallets,
- Stacking containers,
- Stacking small containers,
- Nest-mount containers,
- Dollies,
- Beverage and Pails.

Please contact your local Schoeller Allibert Company for further information or to receive our market catalogs:

- Food & Food Processing,
- Industrial Manufacturing,
- Agriculture,
- Beverage,
- Retail,
- Automotive,
- Pooling.